



QMFZ2.E135042
Plastics – Component

NORD COLOR SRL
VIA ARMENIA 2
ZI PONTE ROSSO
SAN VITO AL TAGLIAMENTO
33078 PORDENONE, PN ITALY

									H	D	
		Min.		H	H	R T I		V	4	C	
		Thk	Flame	W	A	Elec	Mech	T	9	T	
Material Dsg	Color	mm	Class	I	I		Imp	Str	R	5	I
ABS/Polycarbonate, "DAFNEBLEND", furnished as pellets.											
PM 2(m), PM 1(m)	ALL	1.6	HB	4	1	60	60	60	-	-	-
		3.2	HB	3	1	60	60	60			
PM 7(m)	ALL	1.6	HB	3	1	60	60	60	-	-	-
		3.2	HB	2	1	60	60	60			
PM 700XF	ALL	0.9	V-2	-	-	60	60	60	-	-	-
		1.5	V-0	-	-	60	60	60			
Acrylonitrile Butadiene Styrene (ABS), "DAFNELAC", furnished as pellets.											
FXC	ALL	1.0	V-1	-	-	60	60	60	-	-	-
		1.7	V-0, 5VA	0	0	60	60	60			
		3.0	V-0, 5VA	0	0	60	60	60			
SF(h)	ALL	1.5	HB	-	-	60	60	60	-	-	-
SF(h) MET	WT, RD, BK	1.5	HB	-	-	60	60	60	-	-	-
	ALL	1.6-1.8	HB	-	-	60	60	60			
	WT, RD, BK	1.6	HB	-	-	60	60	60			

<u>SN/(h)</u>	ALL	1.5	HB	-	-	60	60	60	-	-	-
<u>SN/(h) MET</u>	WT, RD, BK	1.5	HB	-	-	60	60	60	-	-	-
	ALL	1.6- 1.8	HB	-	-	60	60	60			
	WT, RD, BK	1.6	HB	-	-	60	60	60			
<u>SR/(h)</u>	ALL	1.5	HB	-	-	60	60	60	-	-	-
<u>SR/(h) MET</u>	BK, NC	1.5	HB	-	-	60	60	60	-	-	-
	ALL	1.6- 1.8	HB	-	-	60	60	60			
	BK, NC	1.6	HB	-	-	60	60	60			
<u>TH/(h)</u>	ALL	1.5	HB	-	-	60	60	60	-	-	-
<u>TH/(h) MET</u>	ALL	1.6- 1.8	HB	-	-	-	-	-	-	-	-
<u>TM/(h)</u>	ALL	1.5	HB	-	-	60	60	60	-	-	-
<u>TM/(h) MET</u>	NC, WT	1.5	HB	-	-	60	60	60	-	-	-
	ALL	1.6- 1.8	HB	-	-	60	60	60			
	NC, WT	1.6	HB	-	-	60	60	60			
Polyamide 6 (PA6), "DAFNEMID", furnished as pellets.											
<u>6XA P(g)</u>	NC, WT, RD	0.9	V-0	-	-	65	65	65	-	-	2
		1.1	V-0	-	-	65	65	65			
	ALL	1.7	V-0	-	-	65	65	65			
		2.3	V-0	-	-	65	65	65			
		3.0	V-0	-	-	65	65	65			
<u>6XA P02</u>	NC, WT, RD	0.9	V-0	-	-	65	65	65	-	-	2
		1.0	V-0	-	-	65	65	65			
	ALL	1.7	V-0	-	-	65	65	65			
		2.3	V-0	-	-	65	65	65			
		3.0	V-0	-	-	65	65	65			
<u>6XA P08</u>	ALL	0.9	V-0	-	-	65	65	65	-	-	1

		1.1	V-0	-	-	65	65	65			
		1.7	V-0	-	-	65	65	65			
		2.3	V-0	-	-	65	65	65			
		3.0	V-0	-	-	65	65	65			
Polyamide 66 (PA66), "DAFNEMID", furnished as pellets.											
66XA P(a)/T	ALL	0.8	V-0	-	-	65	65	65	-	-	-
66XA P05/T	ALL	0.8	V-0	-	-	140	140	140	-	-	-
Polybutylene Terephthalate (PBT), "DAFNELOY", furnished as pellets.											
VXA P(e)	NC	1.1	-	-	-	75	75	75	-	-	-
	ALL	1.7	V-0	-	-	75	75	75			
		2.1	V-0	-	-	75	75	75			
		3.0	V-0	-	-	75	75	75			
VXA P02	NC	1.1	-	-	-	75	75	75	-	-	3
	ALL	1.7	V-0	-	-	75	75	75			
		2.1	V-0	-	-	75	75	75			
		3.0	V-0	-	-	75	75	75			
VXA P06	NC	1.1	-	-	-	75	75	75	-	-	-
	ALL	1.7	V-0	-	-	75	75	75			
		2.2	V-0	-	-	75	75	75			
		3.0	V-0	-	-	75	75	75			
Polycarbonate (PC), glass reinforced, "DAFNELOY", furnished as pellets.											
M(+) P(O)	ALL	1.6	V-1	-	-	80	80	80	-	-	-
		3.2	V-1	-	-	80	80	80			
Polycarbonate (PC), "DAFNELOY", furnished as pellets.											
MXA P(n)	ALL	1.6	V-0	-	-	80	80	80	-	-	3
		3.2	V-0	-	-	80	80	80			
MXF	ALL	0.8	V-2	-	-	80	80	80	-	-	-
	NC, RD, BK	0.8	V-1	-	-	80	80	80			
	ALL	1.6	V-0	-	-	80	80	80			
MXF P(d)	NC	1.1	-	-	-	80	80	80	-	-	2

	NC, RD	1.7	V-0	-	-	80	80	80			
	ALL	2.4	V-0	-	-	80	80	80			
		3.0	V-0	-	-	80	80	80			
<u>MXF P01</u>	NC	1.0	-	-	-	80	80	80	-	-	2
	NC, RD	1.7	V-0	-	-	80	80	80			
		2.2	V-0	-	-	80	80	80			
	ALL	3.0	V-0	-	-	80	80	80			
<u>MXF P06</u>	NC	1.1	-	-	-	80	80	80	-	-	2
	ALL	1.7	V-0	-	-	80	80	80			
		2.4	V-0	-	-	80	80	80			
		3.0	V-0	-	-	80	80	80			
<u>MXF/EA</u>	ALL	1.0	V-0	-	-	80	80	80	-	-	-
		1.7	V-0	-	-	80	80	80			
		3.2	V-0	-	-	80	80	80			
Polypropylene (PP), flame retardant, "DAFNELEN", furnished as pellets.											
<u>HR/Y</u>	ALL	0.8	V-2	-	-	65	65	65	-	-	-
Polypropylene (PP), "DAFNELEN", furnished as pellets.											
<u>HD (b) (c)</u>	ALL	1.5	HB	-	-	65	65	65	-	-	-
<u>HP 405/SW</u>	NC, WT, BK	0.8	V-0	-	-	65	65	65	-	-	0
		2.0	V-0	-	-	65	65	65			
	ALL	3.0	V-0	-	-	65	65	65			
<u>HP 505/SW</u>	NC, WT, BK	0.8	V-0	-	-	65	65	65	-	-	0
		1.0	V-0	-	-	65	65	65			
		2.0	V-0	-	-	65	65	65			
	ALL	3.0	V-0	-	-	65	65	65			
<u>HP 605/SW</u>	ALL	0.8	V-1	-	-	65	65	65	-	-	0
	NC, BK, WT	0.8	V-0	-	-	65	65	65			
	ALL	1.0	V-1	-	-	65	65	65			
	NC, BK,	1.0	V-0	-	-	65	65	65			

	WT										
	ALL	2.0	V-1	-	-	65	65	65			
	NC, BK, WT	2.0	V-0	-	-	65	65	65			
	ALL	3.0	V-0	-	-	65	65	65			

(+) - Represents one letter A-Z inclusive indicating information about manufacturing process

(a) - represents two digit numbers that may vary from 02 to 08, excluding 05, indicating glass filler percentage from 10 to 40 in weight

(b) - represents 1 digit number from 2 to 8 denoting talc content from 10% to 40% by weight

(c) - represents 2 digit numbers denoting melt flow index from 03 to 40 g/10`

(d) - represents 2 digit numbers from 02 to 05 denoting glass fiber content from 10 to 25% by weight

(e) - represents 2 digit numbers from 03 to 05 denoting glass fiber content from 15 to 25% by weight

(g) - represents 2 digit numbers from 03 to 07 denoting glass fiber from 15% to 35% by weight

(h) - Represents one letter A-Z incl. or no letter.

(l) - Represent one digit number 3-6 incl. indicating the weight percentage of ABS and PC resins into the BLEND.

(m) - Represent two digit numbers 0-9 incl. referring to manufacturing process information.

(n) - Represents 2 digits numbers from 02 to 06 denoting glass fiber content from 10 to 30 by weight.

(O) - Represents 2 digits numbers from 04 to 06 denoting glass fiber content from 20% to 30% by weight.

MET - indicates metallized color.

Marking: Company name and material designation on container, wrapper or finished part.

[Last Updated](#) on 2014-03-21