



QMFZ2.E135042
Plastics – Component

NORD COLOR SPA
 Z I PONTE ROSSO
 SAN VITO AL TAGLIAMENTO
 33078 PORDENONE, PN ITALY

									H	D	
		Min.		H	H	R T I			V	4	C
		Thk	Flame	W	A	Elec	Mech		T	9	T
Material Dsg	Color	mm	Class	I	I		Imp	Str	R	5	I
ABS/Polycarbonate, "DAFNEBLEND", furnished as pellets.											
PM 2(m), PM (I)(m)	ALL	1.6	HB	4	1	60	60	60	-	-	-
		3.2	HB	3	1	60	60	60			
PM 7(m)	ALL	1.6	HB	3	1	60	60	60	-	-	-
		3.2	HB	2	1	60	60	60			
PM 700XF	ALL	1.0	V-2	-	-	60	60	60	-	-	-
		1.7	V-0	-	-	60	60	60			
Acrylonitrile Butadiene Styrene (ABS), "DAFNELAC", furnished as pellets.											
FXC	ALL	1.0	V-1	-	-	60	60	60	-	-	-
		1.7	V-0, 5VA	-	-	60	60	60			
SF/(h)	ALL	1.5	HB	-	-	60	60	60	-	-	-
SF/(h) MET	WT, RD, BK	1.5	HB	-	-	60	60	60	-	-	-
	ALL	1.6-1.8	HB	-	-	60	60	60			
	WT, RD, BK	1.6	HB	-	-	60	60	60			
SN/(h)	ALL	1.5	HB	-	-	60	60	60	-	-	-

SN/(h) MET	WT, RD, BK	1.5	HB	-	-	60	60	60	-	-	-
	ALL	1.6-1.8	HB	-	-	60	60	60			
	WT, RD, BK	1.6	HB	-	-	60	60	60			
SR/(h)	ALL	1.5	HB	-	-	60	60	60	-	-	-
SR/(h) MET	BK, NC	1.5	HB	-	-	60	60	60	-	-	-
	ALL	1.6-1.8	HB	-	-	60	60	60			
	BK, NC	1.6	HB	-	-	60	60	60			
TH/(h)	ALL	1.5	HB	-	-	60	60	60	-	-	-
TH/(h) MET	ALL	1.6-1.8	HB	-	-	-	-	-	-	-	-
TM/(h)	ALL	1.5	HB	-	-	60	60	60	-	-	-
TM/(h) MET	NC, WT	1.5	HB	-	-	60	60	60	-	-	-
	ALL	1.6-1.8	HB	-	-	60	60	60			
	NC, WT	1.6	HB	-	-	60	60	60			
Polyamide 6 (PA6), "DAFNEMID", furnished as pellets.											
6XA P(g)	NC, WT, RD	0.9	V-0	-	-	65	65	65	-	-	2
		1.1	V-0	-	-	65	65	65			
	ALL	1.7	V-0	-	-	65	65	65			
		2.3	V-0	-	-	65	65	65			
		3.0	V-0	-	-	65	65	65			
6XA P02	NC, WT, RD	0.9	V-0	-	-	65	65	65	-	-	2
		1.0	V-0	-	-	65	65	65			
	ALL	1.7	V-0	-	-	65	65	65			
		2.3	V-0	-	-	65	65	65			
		3.0	V-0	-	-	65	65	65			
6XA P08	ALL	0.9	V-0	-	-	65	65	65	-	-	1
		1.1	V-0	-	-	65	65	65			

		1.7	V-0	-	-	65	65	65			
		2.3	V-0	-	-	65	65	65			
		3.0	V-0	-	-	65	65	65			
Polyamide 66 (PA66), "DAFNEMID", furnished as pellets.											
66XA P(a)/T	ALL	0.8	V-0	-	-	65	65	65	-	-	-
Polybutylene Terephthalate (PBT), "DAFNELOY", furnished as pellets.											
VXA P(e)	NC	1.1	-	-	-	75	75	75	-	-	-
	ALL	1.7	V-0	-	-	75	75	75			
		2.1	V-0	-	-	75	75	75			
		3.0	V-0	-	-	75	75	75			
VXA P02	NC	1.1	-	-	-	75	75	75	-	-	3
	ALL	1.7	V-0	-	-	75	75	75			
		2.1	V-0	-	-	75	75	75			
		3.0	V-0	-	-	75	75	75			
VXA P06	NC	1.1	-	-	-	75	75	75	-	-	-
	ALL	1.7	V-0	-	-	75	75	75			
		2.2	V-0	-	-	75	75	75			
		3.0	V-0	-	-	75	75	75			
Polycarbonate (PC), glass reinforced, "DAFNELOY", furnished as pellets.											
M(+) P(O)	ALL	3.2	V-1	-	-	80	80	80	-	-	-
Polycarbonate (PC), "DAFNELOY", furnished as pellets.											
MXA P(n)	ALL	1.6	V-0	-	-	80	80	80	-	-	3
		3.2	V-0	-	-	80	80	80			
MXF	ALL	0.8	V-2	-	-	80	80	80	-	-	-
	NC, RD, BK	0.8	V-1	-	-	80	80	80			
	ALL	1.6	V-0	-	-	80	80	80			
MXF P(d)	NC	1.1	-	-	-	80	80	80	-	-	2
	NC, RD	1.7	V-0	-	-	80	80	80			
	ALL	2.4	V-0	-	-	80	80	80			
		3.0	V-0	-	-	80	80	80			

MXF P01	NC	1.0	-	-	-	80	80	80	-	-	2
	NC, RD	1.7	V-0	-	-	80	80	80			
		2.2	V-0	-	-	80	80	80			
	ALL	3.0	V-0	-	-	80	80	80			
MXF P06	NC	1.1	-	-	-	80	80	80	-	-	2
	ALL	1.7	V-0	-	-	80	80	80			
		2.4	V-0	-	-	80	80	80			
		3.0	V-0	-	-	80	80	80			
MXF/EA	ALL	1.0	V-0	-	-	80	80	80	-	-	-
		1.7	V-0	-	-	80	80	80			
		3.2	V-0	-	-	80	80	80			
Polypropylene (PP), flame retardant, "DAFNELEN", furnished as pellets.											
HR/Y	ALL	0.8	V-2	-	-	65	65	65	-	-	-
Polypropylene (PP), "DAFNELEN", furnished as pellets.											
HD (b) (c)	ALL	1.5	HB	-	-	65	65	65	-	-	-
HP 405/ SW	NC, WT, BK	0.8	V-0	-	-	65	65	65	-	-	0
		2.0	V-0	-	-	65	65	65			
	ALL	3.0	V-0	-	-	65	65	65			
HP 505/SW	NC, WT, BK	0.8	V-0	-	-	65	65	65	-	-	0
		1.0	V-0	-	-	65	65	65			
		2.0	V-0	-	-	65	65	65			
	ALL	3.0	V-0	-	-	65	65	65			
HP 605/SW	ALL	0.8	V-1	-	-	65	65	65	-	-	0
	NC, BK, WT	0.8	V-0	-	-	65	65	65			
	ALL	1.0	V-1	-	-	65	65	65			
	NC, BK, WT	1.0	V-0	-	-	65	65	65			
	ALL	2.0	V-1	-	-	65	65	65			
	NC, BK, WT	2.0	V-0	-	-	65	65	65			

	ALL	3.0	V-0	-	-	65	65	65			
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(+) - Represents one letter A-Z inclusive.

(a) - represents two digit numbers that may vary from 02 to 08 indicating glass filler percentage from 10 to 40 in weight

(b) - represents 1 digit number from 2 to 8 denoting talc content from 10% to 40% by weight

(c) - represents 2 digit numbers denoting melt flow index from 03 to 40 g/10'

(d) - represents 2 digit numbers from 02 to 05 denoting glass fiber content from 10 to 25% by weight

(e) - represents 2 digit numbers from 03 to 05 denoting glass fiber content from 15 to 25% by weight

(g) - represents 2 digit numbers from 03 to 07 denoting glass fiber from 15% to 35% by weight

(h) - Represents one letter A-Z incl. or no letter.

(l) - Represent one digit number 3-6 incl. indicating the weight percentage of ABS and PC resins into the BLEND.

(m) - Represent two digit numbers 0-9 incl. referring to manufacturing process information.

(n) - Represents 2 digits numbers from 02 to 06 denoting glass fiber content from 10 to 30 by weight.

(O) - Represents 2 digits numbers from 04 to 06 denoting glass fiber content from 20% to 30% by weight.

MET - indicates metallized color.

Marking: Company name and material designation on container, wrapper or finished part.

Last Updated on 2011-09-13